

# THERMO First 900 et 500

Copyright Thermocompact 2018

- 1. General specifications
- 2. Detailed characteristics

- 4. Patents
- 5. Tests and comparison performances

3. Usage recommended

## 1. GENERAL SPECIFICATIONS

THERMO First 900® and THERMO First 500® are brass wires developed with full automatic production process.

These wires offer the benefits of a brass wire associating quality and competitive price.

They are recommended for standard application.

## 2. DETAILED CHARACTERISTICS

CORE:	Brass 63/37	
DIAMETER TOLERANCE:	0 / - 0.002 mm	
OVALISATION:	0.002 mm (maxi)	
	THERMO First 900®	THERMO First 500®
TENSILE STRENGTH:	949 N/mm²	460 N/mm <sup>2</sup>
YIELD STRENGHT:	844 N/mm²	323 N/mm <sup>2</sup>
ELONGATION:	2.6 %	19 %
CONDUCTIBILITY:	22% IACS	25% IACS

#### 3. USAGE RECOMMENDED

USE ON MACHINE:	All EDM machines, recommended for Japanese machines.
USAGE RECOMMENDED:	General mechanic, molds, dies and tools.

## 4. PATENTS

Manufactured in Europe by Thermocompact Manufactured in Asia by HWA

## 5. TESTS AND COMPARISON PERFORMANCES

THERMO First 900® and THERMO First 500® associate quality and competitive prices.



**NB**: this product specification sheet is upgraded on a regular basis, please check it regularly to obtain new tests and comparison performances.